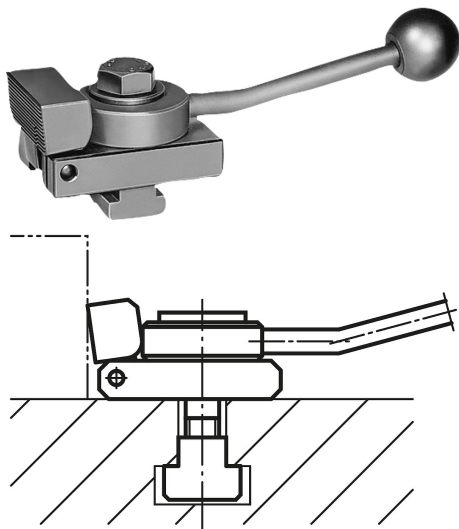


Item description/product images

**Description****Material:**

Steel.

Version:

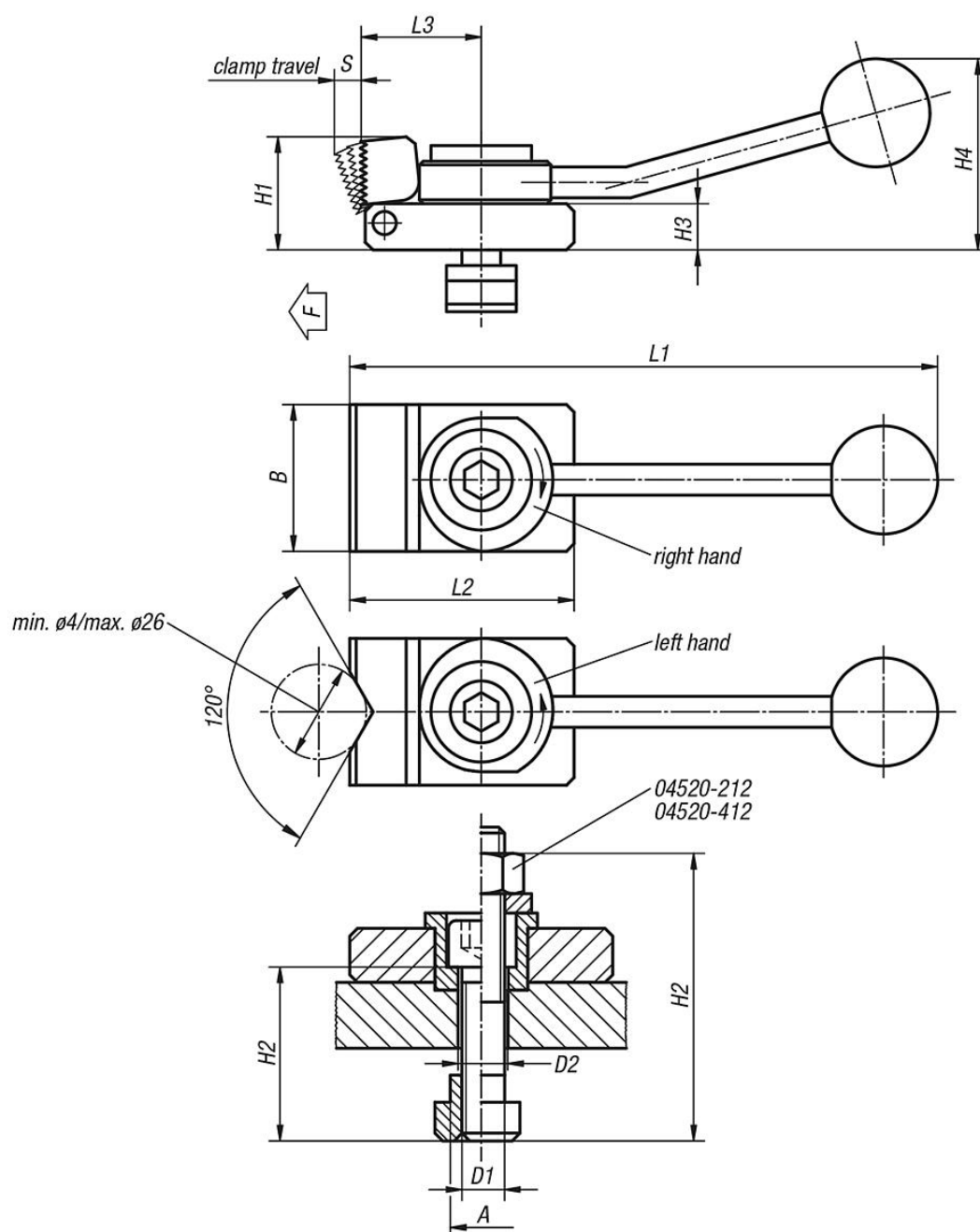
Case-hardened and black oxidised.

Note:

This is a quick-action side clamp where workpieces are clamped by rotating a cam wheel which exerts pressure on the swivel jaw, simultaneously producing a positive down force. The low-profile design allows workpieces to be machined over the entire top surface without the need to move the clamp. A spring withdraws the jaw when opened.

The clamp can be positioned parallel to the T-slot by mounting on the seating block 02395.

Drawings



Overview of items

Order No. right	Order No. left	Version 2	slot dimension A	D1	D2	L1	L2	L3	B	H1	H2	H3	H4	S	F max. kN
04520-310X2	04520-110X2	prism jaw	10	M8	8,4	132	50	32	32	20	30	8	40	3	3,5
04520-310X1	04520-110X1	flat jaw	10	M8	8,4	132	50	32	32	20	30	8	40	3	3,5
04520-312X2	04520-112X2	prism jaw	12	M8	8,4	132	50	32	32	20	30	8	40	3	3,5
04520-312X1	04520-112X1	flat jaw	12	M8	8,4	132	50	32	32	20	30	8	40	3	3,5
04520-412X2	04520-212X2	prism jaw	12	M12	12,5	190	72	40	48	38	60	16	62	4	7
04520-412X1	04520-212X1	flat jaw	12	M12	12,5	190	72	40	48	38	60	16	62	4	7
04520-314X2	04520-114X2	prism jaw	14	M8	8,4	132	50	32	32	20	30	8	40	3	3,5
04520-314X1	04520-114X1	flat jaw	14	M8	8,4	132	50	32	32	20	30	8	40	3	3,5
04520-414X2	04520-214X2	prism jaw	14	M12	12,5	190	72	40	48	38	40	16	62	4	7
04520-414X1	04520-214X1	flat jaw	14	M12	12,5	190	72	40	48	38	40	16	62	4	7
04520-416X2	04520-216X2	prism jaw	16	M12	12,5	190	72	40	48	38	40	16	62	4	7

Overview of items

Order No. right	Order No. left	Version 2	slot dimension A	D1	D2	L1	L2	L3	B	H1	H2	H3	H4	S	F max. kN
04520-416X1	04520-216X1	flat jaw	16	M12	12,5	190	72	40	48	38	40	16	62	4	7
04520-418X2	04520-218X2	prism jaw	18	M12	12,5	190	72	40	48	38	40	16	62	4	7
04520-418X1	04520-218X1	flat jaw	18	M12	12,5	190	72	40	48	38	40	16	62	4	7