

Item description/product images



Description

Material:

Steel.

Version:

Case-hardened and black oxidised.

Note:

This is a quick-action side clamp where workpieces are clamped by rotating a cam wheel which exerts pressure on the swivel jaw, simultaneously producing a positive down force.

Using the centring bush (see diagram), the side clamp can be mounted and positioned on a modular grid system.

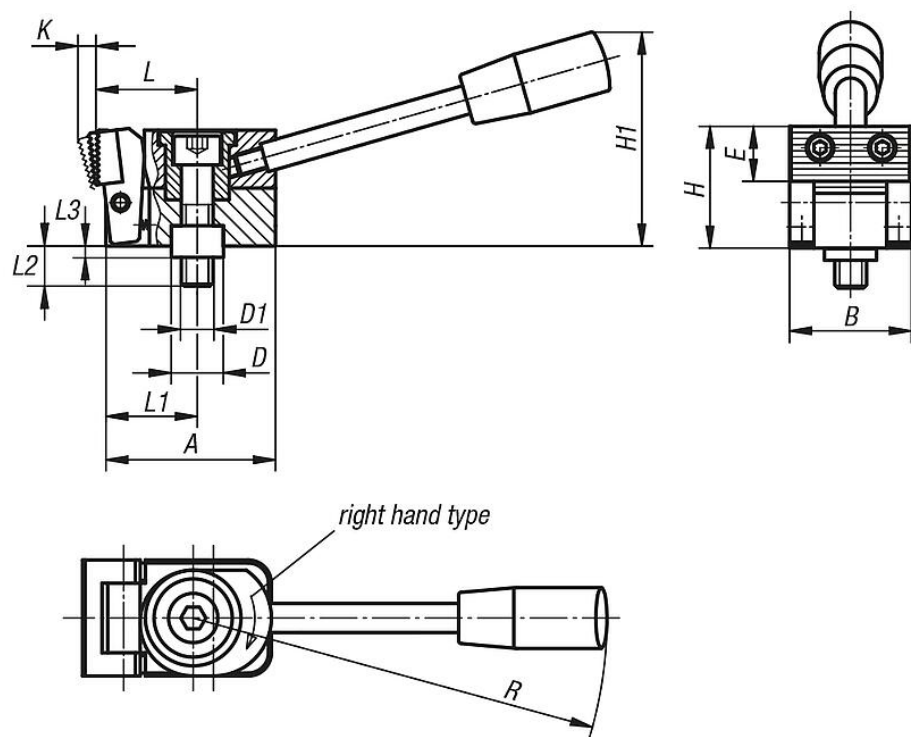
The versions 04518-006010, 04518-006015, 04518-006030 and 04518-006035 have 2 round carbide inserts.

Clamping force:

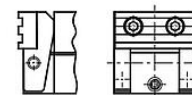
04518-006... = 3800 N

04518-010... = 7200 N

Drawings



Form D
POM jaw
serrated



Overview of items

Order No.	Form	Version 1	A	B	D	D1	E	H	H1	K	L	L1	L2	L3	R	F N
04518-006020	D	0,32	38,5	25	12	M6	11	25	45	4,5	22	20	17	4	110	3800
04518-010020	D	0,32	58,5	40	18	M10	18	40	74	7	34,5	31,5	27	6	143	7200
04518-006040	D	0,29	38,5	25	12	M6	11	25	45	4,5	22	20	17	4	110	3800
04518-010040	D	0,29	58,5	40	18	M10	18	40	74	7	34,5	31,5	27	6	143	7200

Overview of items
