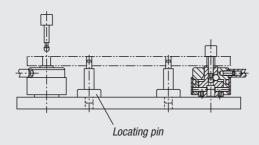
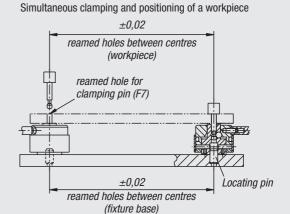
Technical Information for Pull Clamps

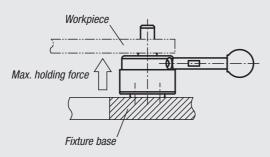
Workpiece positioning

Clamping using a pull clamp and clamping pin

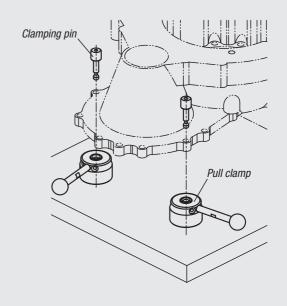




Holding forces for workpiece processing



Make sure that no force on the underside of the workpiece exceeds the values given in the table.



Application using Pull Clamps



8000 7000 6000 6000 4000 3000 0 100 200 300 400 500 600 hand force