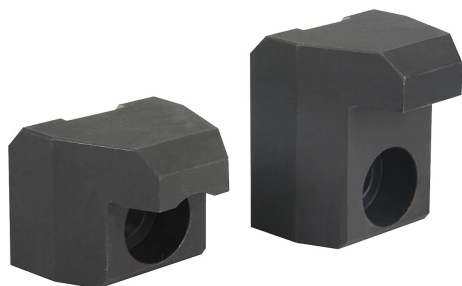


## Item description/product images



## Description

**Material:**

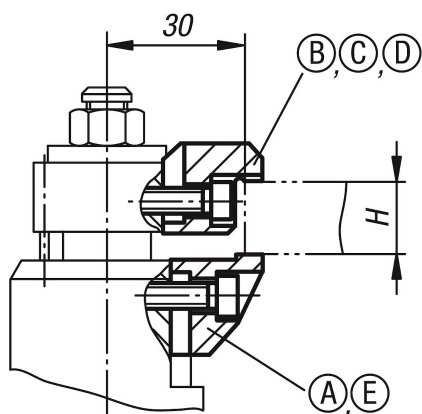
Steel.

**Version:**

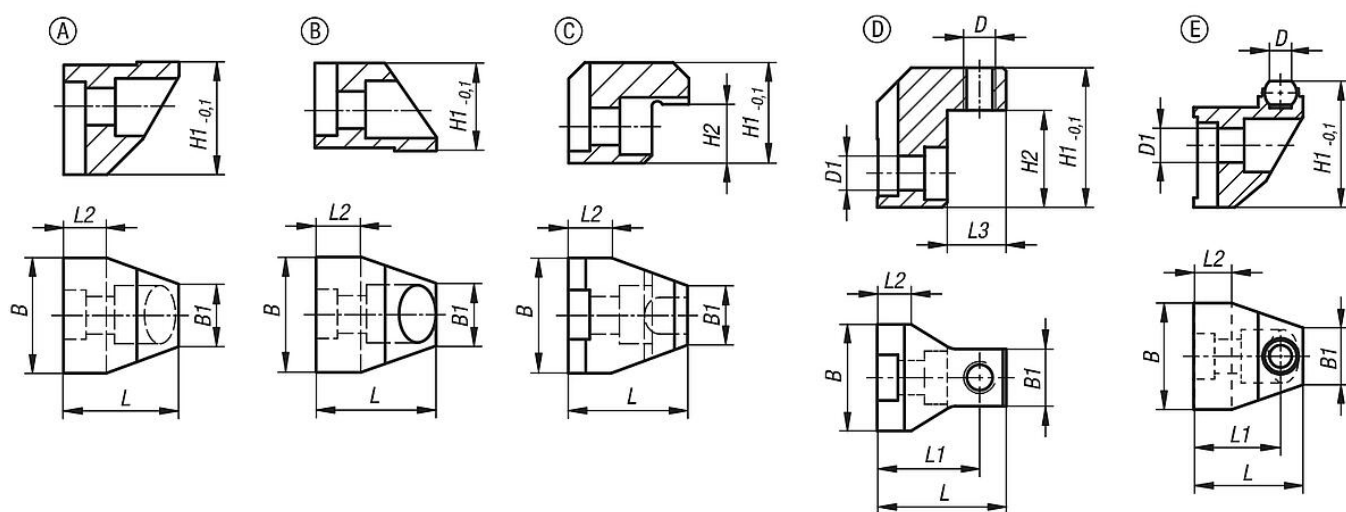
Nitrided and black oxidised.

**Note:**

The clamping jaws can be used for floating clamps to increase the clamping range.



## Drawings



## Drawings

| Order No.   | H = clamping range max.<br>in combination with<br>04422-90000 [mm] | H = clamping range max.<br>in combination with<br>04422-910000 [mm] |
|-------------|--------------------------------------------------------------------|---------------------------------------------------------------------|
| 04422-90416 | 4-16                                                               | -                                                                   |
| 04422-91527 | 15-27                                                              | -                                                                   |
| 04422-92638 | 26-38                                                              | -                                                                   |
| 04422-90029 | 29                                                                 | 23                                                                  |
| 04422-90040 | 40                                                                 | 34                                                                  |

## Overview of items

| Order No.    | Form | Version 1          | B  | B1 | D   | D1 | H<br>clamping range | H1   | H2   | L    | L1   | L2   | L3 |
|--------------|------|--------------------|----|----|-----|----|---------------------|------|------|------|------|------|----|
| 04422-90000  | A    | standard lower jaw | 28 | 15 | -   | -  | -                   | 26,8 | -    | 28   | -    | 10   | -  |
| 04422-90012  | B    | standard upper jaw | 28 | 15 | -   | -  | 0-12                | 21   | -    | 29,5 | -    | 11,5 | -  |
| 04422-90416  | C    | exchange upper jaw | 28 | 15 | -   | -  | 4-16                | 24,5 | 3,5  | 29,5 | -    | 11,5 | -  |
| 04422-91527  | C    | exchange upper jaw | 28 | 15 | -   | -  | 15-27               | 24,5 | 14,5 | 29,5 | -    | 11,5 | -  |
| 04422-92638  | C    | exchange upper jaw | 28 | 15 | -   | -  | 26-38               | 35,5 | 25,5 | 29,5 | -    | 11,5 | -  |
| 04422-90029  | D    | upper jaw          | 28 | 15 | M8  | 9  | -                   | 29,5 | 16,5 | 31,5 | 24,5 | 8    | 16 |
| 04422-90040  | D    | upper jaw          | 28 | 15 | M8  | 9  | -                   | 40,5 | 27,5 | 31,5 | 24,5 | 8    | 16 |
| 04422-910000 | E    | lower jaw          | 28 | 15 | 5,8 | 9  | -                   | 32,8 | -    | 30   | 23   | 10   | -  |