

Item description/product images



Description

Material:

Steel.

Version:

Case-hardened, black oxidised and ground.

Note:

The clamping height can be raised using riser bars 04378 and reduced using self-aligning pads 02000 with 04620-12 to 04620-14 and 04620-22 to 04620-24 The clamps have the following advantages:

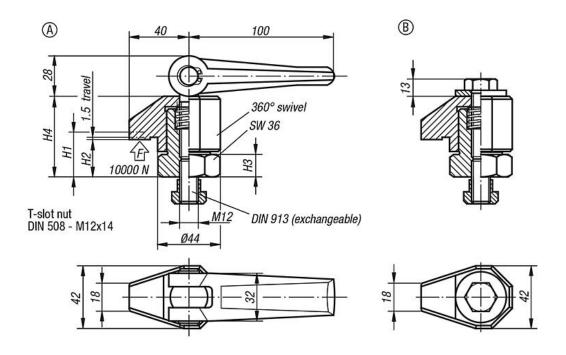
- rapid manual clamping via threaded spindle and spiral cam.
- quick and easy workpiece change by swivelling away the clamp
- compact design, therefore little space required for clamping.
- simple adaptation to even large clamping heights using the riser bars.

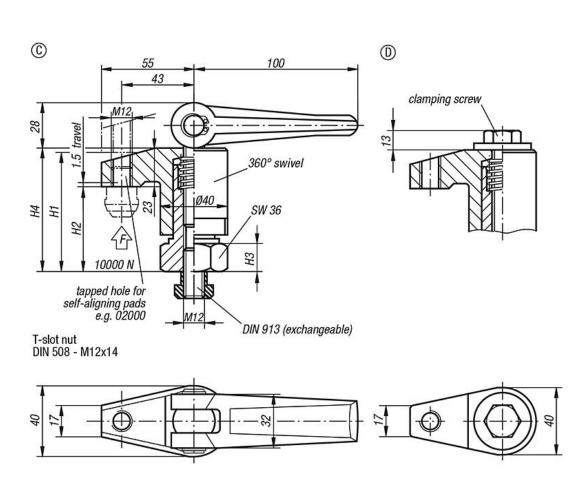
The clamps can be affixed in two ways:

- 1) in a T-slot.
- 2) with the M12 grub screw directly onto a plate of an e,g, fixture.

© norelem www.norelem.com

Drawings





04620 Down-thrust clamps



Overview of items

Order No.	Form	Form definition	Clamping height max. H1	Clamping height min. H2	H3	H4
04620-11	Α	with cam lever	30	25	15	54-59
04620-12	С	with cam lever and thread	70	50	15	73-93
04620-13	С	with cam lever and thread	98	68	15	91-121
04620-14	С	with cam lever and thread	135	95	22	118-158
04620-21	В	with clamping screw	30	25	15	54-59
04620-22	D	with clamping screw and thread	70	50	15	73-93
04620-23	D	with clamping screw and thread	98	68	15	91-121
04620-24	D	with clamping screw and thread	135	95	22	118-158

© norelem www.norelem.com 3/3