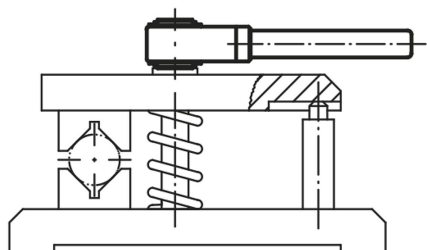


Item description/product images



Description

Material:

Housing carbon steel, tension nut and tension pin case-hardened steel.

Version:

Black oxidised.

Matt-finished or high-polish chrome-plated versions available at extra charge.

Note:

Tension Pin A standard version (for ratchet action):

Use for clamping and releasing in limited space and when considerable travel is involved. In order to change the tightening direction, the handle must be reversed by 180°.

Tension Pin B special version:

Use for clamping and releasing in limited space and when short travel is involved.

The handle is not reversed in order to change the tightening direction. It must be pulled out before it can be engaged in the next slot.

Clamp with H7 reamed hole and DIN 6885/1 keyway.

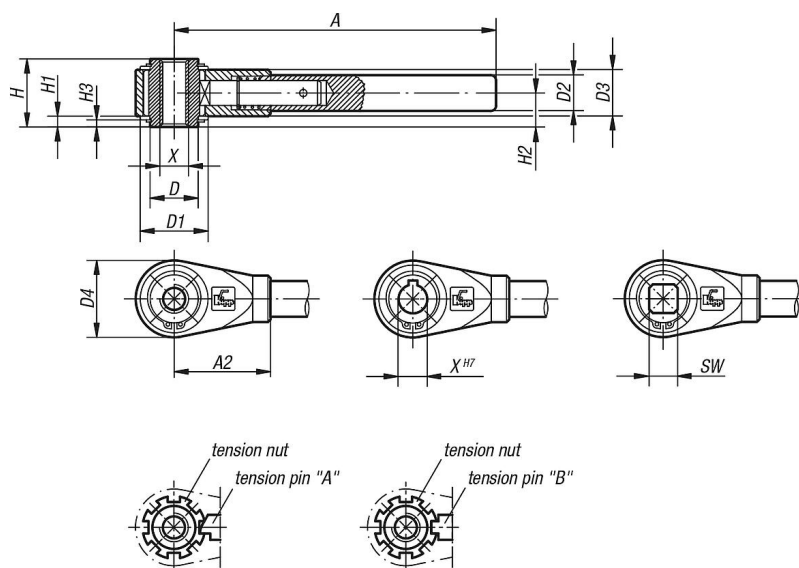
On request:

Other thread, reamed hole and square socket sizes.

Dimension "A" available in other lengths at extra charge.

Special version: Tension pin B.

Drawings



Overview of items

Ratchet levers with female thread

Order No.	Kind of fastening	Size	X	A=Handle length	A2	D	D1	D2	D3	D4	H	H1	H2	H3	SW	No. of index slots
06470-310	1 set with 2 clamping pieces	1	M10	150	48	22	33	17	22	36	31	4,5	15,5	3	-	7
06470-312	1 set with 2 clamping pieces	1	M12	150	48	22	33	17	22	36	31	4,5	15,5	3	-	7

Overview of items

Order No.	Kind of fastening	Size	X	A=Handle length	A2	D	D1	D2	D3	D4	H	H1	H2	H3	SW	No. of index slots
06470-314	1 set with 2 clamping pieces	2	M14	180	54	27	38	20	26	43	38	6	19	4	-	8
06470-316	1 set with 2 clamping pieces	2	M16	180	54	27	38	20	26	43	38	6	19	4	-	8
06470-318	1 set with 2 clamping pieces	3	M18	230	70	35	45	24	30	51	42	6	21	4	-	8
06470-320	1 set with 2 clamping pieces	3	M20	230	70	35	45	24	30	51	42	6	21	4	-	8
06470-322	1 set with 2 clamping pieces	4	M22	300	80	42	56	28	35	61	47	6	23,5	4	-	9
06470-324	1 set with 2 clamping pieces	4	M24	300	80	42	56	28	35	61	47	6	23,5	4	-	9
06470-327	1 set with 2 clamping pieces	4	M27	300	80	42	56	28	35	61	47	6	23,5	4	-	9
06470-330	1 set with 2 clamping pieces	5	M30	400	110	60	75	32	38	82	53	7,5	26,5	5	-	11
06470-336	1 set with 2 clamping pieces	5	M36	400	110	60	75	32	38	82	53	7,5	26,5	5	-	11
06470-342	1 set with 2 clamping pieces	5	M42	400	110	60	75	32	38	82	53	7,5	26,5	5	-	11
06470-412	1 kg can	1	12	150	48	22	33	17	22	36	31	4,5	15,5	3	-	7
06470-414	1 kg can	2	14	180	54	27	38	20	26	43	38	6	19	4	-	8
06470-415	1 kg can	2	15	180	54	27	38	20	26	43	38	6	19	4	-	8
06470-416	1 kg can	2	16	180	54	27	38	20	26	43	38	6	19	4	-	8
06470-418	1 kg can	3	18	230	70	35	45	24	30	51	42	6	21	4	-	8
06470-420	1 kg can	3	20	230	70	35	45	24	30	51	42	6	21	4	-	8
06470-422	1 kg can	4	22	300	80	42	56	28	35	61	47	6	23,5	4	-	9
06470-425	1 kg can	4	25	300	80	42	56	28	35	61	47	6	23,5	4	-	9
06470-427	1 kg can	4	27	300	80	42	56	28	35	61	47	6	23,5	4	-	9
06470-430	1 kg can	5	30	400	110	60	75	32	38	82	53	7,5	26,5	5	-	11
06470-436	1 kg can	5	36	400	110	60	75	32	38	82	53	7,5	26,5	5	-	11
06470-510	Clamping claws	1	-	150	48	22	33	17	22	36	31	4,5	15,5	3	10	7
06470-512	Clamping claws	1	-	150	48	22	33	17	22	36	31	4,5	15,5	3	12	7
06470-513	Clamping claws	2	-	180	54	27	38	20	26	43	38	6	19	4	13	8
06470-514	Clamping claws	2	-	180	54	27	38	20	26	43	38	6	19	4	14	8
06470-517	Clamping claws	3	-	230	70	35	45	24	30	51	42	6	21	4	17	8
06470-519	Clamping claws	4	-	300	80	42	56	28	35	61	47	6	23,5	4	19	9
06470-520	Clamping claws	4	-	300	80	42	56	28	35	61	47	6	23,5	4	20	9
06470-522	Clamping claws	4	-	300	80	42	56	28	35	61	47	6	23,5	4	22	9
06470-524	Clamping claws	4	-	300	80	42	56	28	35	61	47	6	23,5	4	24	9
06470-530	Clamping claws	5	-	400	110	60	75	32	38	82	53	7,5	26,5	5	30	11
06470-532	Clamping claws	5	-	400	110	60	75	32	38	82	53	7,5	26,5	5	32	11