

## Item description/product images



assortment box

repair kits



spare threaded inserts, loose

before



after



## Description

**Material:**

Stainless steel 1.4301.

**Version:**

Bright.

**Note:**

HeliCoil®plus threaded inserts are an indispensable aid to any metalworking business and restoration shop.

Threaded holes that are torn out, rusted solid or have been drilled too big, can have their original internal thread diameter restored in minutes.

Technically perfect and lasting for an unlimited time, they are also corrosion and heat-resistant. Expensive products can be repaired and saved from the scrap bin. The high surface quality guarantees optimal yield strength and high pre-stress of high tensile bolts.

HeliCoil®plus threaded inserts are also ideally for transmission threads in all light alloys and cast parts. Instructions for installation and thread are enclosed. Additional dimensions and installation tools available on request.

**Assortment Box**

Assortment box consisting of M5 to M12 threaded inserts, each in three different thread lengths, spiral drills (only for M5 - M10 inserts), special hand taps, spindle inserts and pin breakers.

**Repair Kits**

Consisting of one size of threaded inserts, each in three different thread lengths, spiral drills, special hand taps, spindle inserts and pin breakers.

## Overview of items

Order No.	Version	Thread sizes in set	No. off inserts	Insert length assembled mm
07645-01	dk0239	M5, M6, M8, M10, M12	10	5 / 7,5 / 106 / 9 / 128 / 12 / 1610 / 15 / 2012 / 18 / 24

Order No.	Version	Threaded Inserts	No. off inserts	Insert length assembled mm
07645-0523	cylindrical	M5	0.04	5 / 7,5 / 10
07645-0623	cylindrical	M6	0.04	6 / 9 / 12
07645-0823	cylindrical	M8	0.041	8 / 12 / 16
07645-1023	cylindrical	M10	0.041	10 / 15 / 20

## Overview of items

Order No.	Version	Threaded Inserts	No. off inserts	Insert length assembled mm
07645-1223	cylindrical	M12	0.041	12 / 18 / 24

Order No.	Version	Threaded Inserts	Insert length assembled mm
07645-0521	dk0238	M5	5
07645-0531	dk0238	M5	7,5
07645-0541	dk0238	M5	10
07645-0621	dk0238	M6	6
07645-0631	dk0238	M6	9
07645-0641	dk0238	M6	12
07645-0821	dk0238	M8	8
07645-0831	dk0238	M8	12
07645-0841	dk0238	M8	16
07645-1021	dk0238	M10	10
07645-1031	dk0238	M10	15
07645-1041	dk0238	M10	20
07645-1221	dk0238	M12	12
07645-1231	dk0238	M12	18
07645-1241	dk0238	M12	24