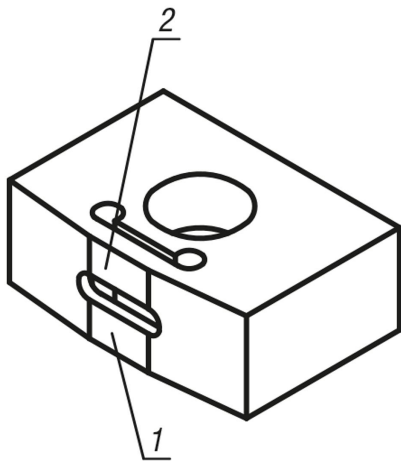


Item description/product images

**Description****Material:**

Steel.

Version:

Case-hardened, black oxidised and ground.

Note:

Elastic slot keys are used to align fixtures and clamps play-free on machine tables with DIN 650 T-slots.

Advantages:

- Play-free seating through elastic deformation.
- The two-part sprung face allows the tolerance play of the guide slots in the machine table and fixture/clamp to be independently equalised.
- Repeat accuracies within 0.005 mm are possible.

Drawing reference:

Independent compensation of two different slot dimensions

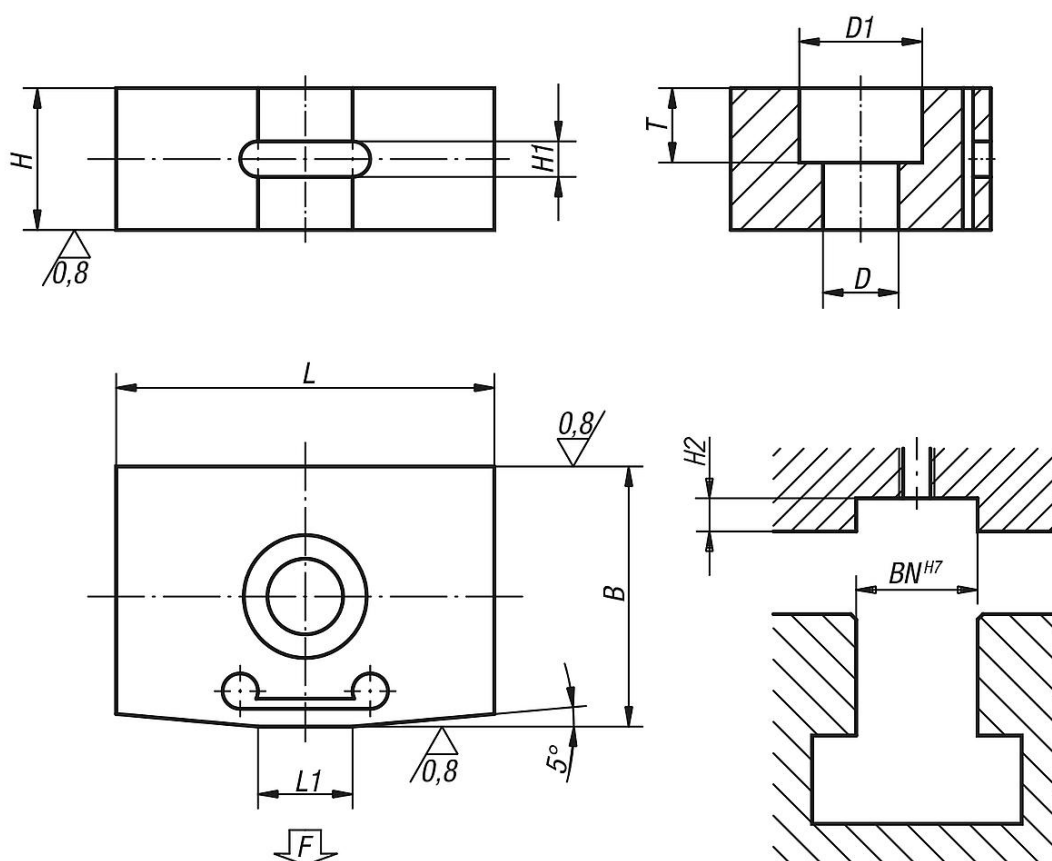
Spring surface 1:

Adjusted to the guide slot of the add-on part (fixture/chucking tool).

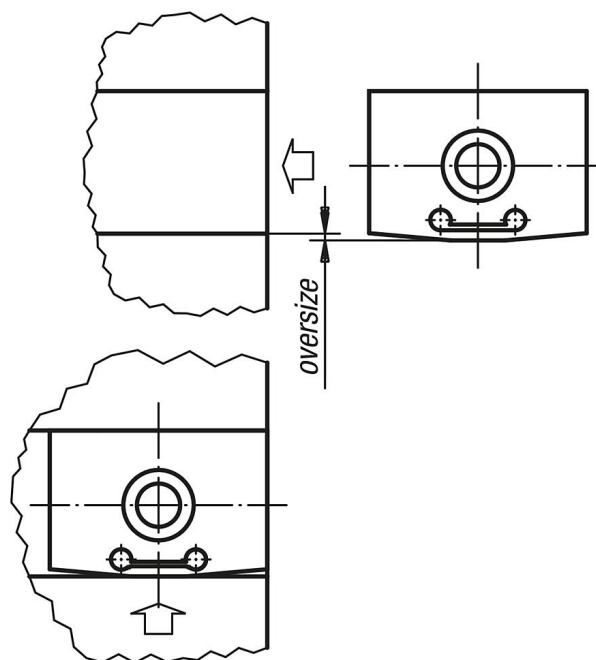
Spring surface 2:

Adjusted to the guide slot of the supporting table.

Drawings



elastic deformation produces playfree seating



Overview of items

Order No.	BN=Slot width	B	D	D1	H	H1	H2	L	L1	T	Approx. spring force at 0,02 spring tension	Approx. spring force at 0,03 spring tension
03252-10	10	10 +0,035 +0,020	4,3	7,4	8	2	4	20	6	4,3	100	200
03252-12	12	12 +0,038 +0,023	5,3	9,4	8	2	4	20	6	5,3	100	200