

## Description

## Material:

Body and rotary table Al alloy, anodised.
Spindle steel, case-hardened.
Spindle bearing maintenance-free.
Position indicator plastic.

## Version:

Radial play of rotation axis $<0.015 \mathrm{~mm}$.
Axial play of rotation axis $<0.02 \mathrm{~mm}$.
Repeat accuracy $<0.05^{\circ}$.
Spindle self-locking.

## Note:

$360^{\circ}$ adjustment with no end stop.
The position indicator displays in $0.1^{\circ}$ increments clockwise. The angle of rotation is indicated directly on the large LCD display. The rotary stage rotates anti-clockwise.
Reset, chain dimension and offset settings can be made via the keypad.
2 years battery life. The battery is quick and easy to replace.
The mounting position of the position indicator is set in 4 positions using one screw.
Transmission ratio:
$21161-10-08=50: 1$
$21161-10-12=55: 1$
$21161-10-25=50: 1$

The modular design enables the rotary stage to be easily combined with other items of the same size.

## Drawing reference:

Assembly position of position indicator:
a) top (standard)
b) right
c) bottom
d) left

All counterbores to DIN 74-Bm (D6)

21161-10-08
21161-10-12



Overview of items

| Order No. | D | D1 | D2 | D3 | D4 | D5 | D6 | H | H1 | H2 | H3 |  | L1 | L2 | L3 | $\begin{aligned} & \mathrm{F} 1 \\ & \mathrm{~N} \end{aligned}$ | $\begin{aligned} & \mathrm{F} 2 \\ & \mathrm{~N} \end{aligned}$ | $\begin{aligned} & \text { F3 } \\ & \mathrm{N} \end{aligned}$ | $\begin{aligned} & \hline \mathrm{M1} \\ & \mathrm{Nm} \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 21161-10-08 | 26 | 23 | 54 | 36 | 10 | M4x6 | 4 | 30 | 14 | 9 | 6 | 86 | 17 | 29 | 36 | 500 | 500 | 200 | 3 |
| 21161-10-12 | 26 | 23 | 80 | 60 | 15 | M6x9 | 6 | 40 | 17,5 | 12 | 6 | 99 | 31 | 60 | 60 | 500 | 500 | 200 | 5 |
| 21161-10-25 | 51 | 46 | 150 | 130 | 40 | - | 10,4 | 75 | 35 | 18 | 12 | 161 | 53 | 80 | 130 | 1000 | 1000 | 500 | 10 |

