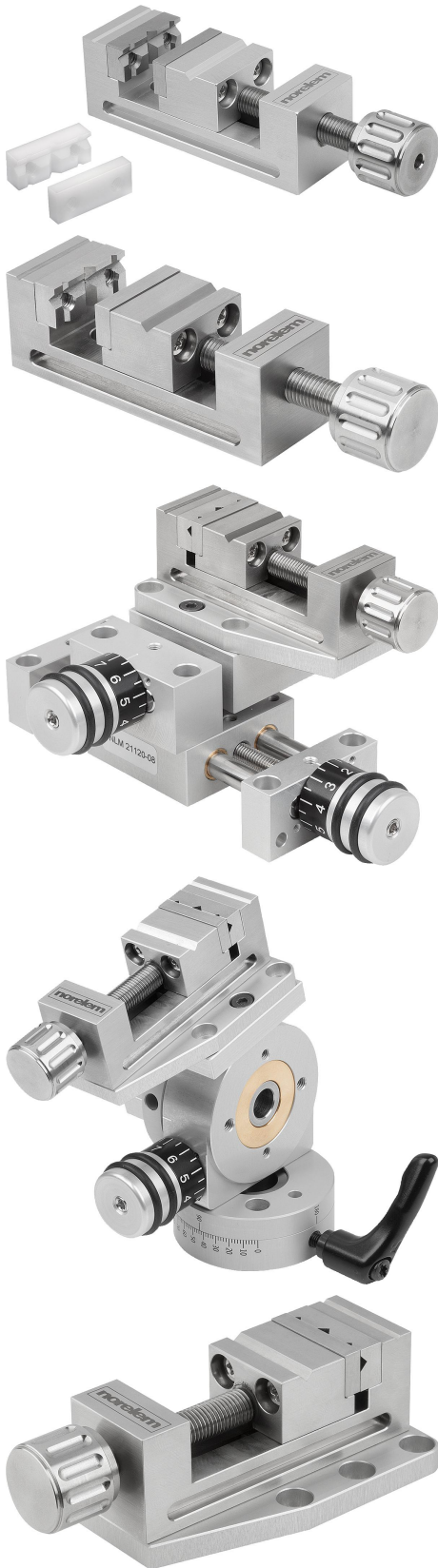


## Item description/product images

**Description****Material:**

Precision vice: stainless steel, aluminium or brass.  
Jaw plates: stainless steel or plastic

**Version:**

Aluminium matt anodised  
Brass matt chromed.

**Note:**

The precision vices in miniature design are a flexible solution to position and hold workpieces in measuring systems, microscopes, profile projectors etc. Ideal for clamping, measuring and machining small parts.

The jaw plates have prisms which enable cylindrical components to be easily and accurately clamped.

The stainless steel and plastic jaw plates have a parallel precision of 0.02 mm and an angular accuracy of 0.04 mm.

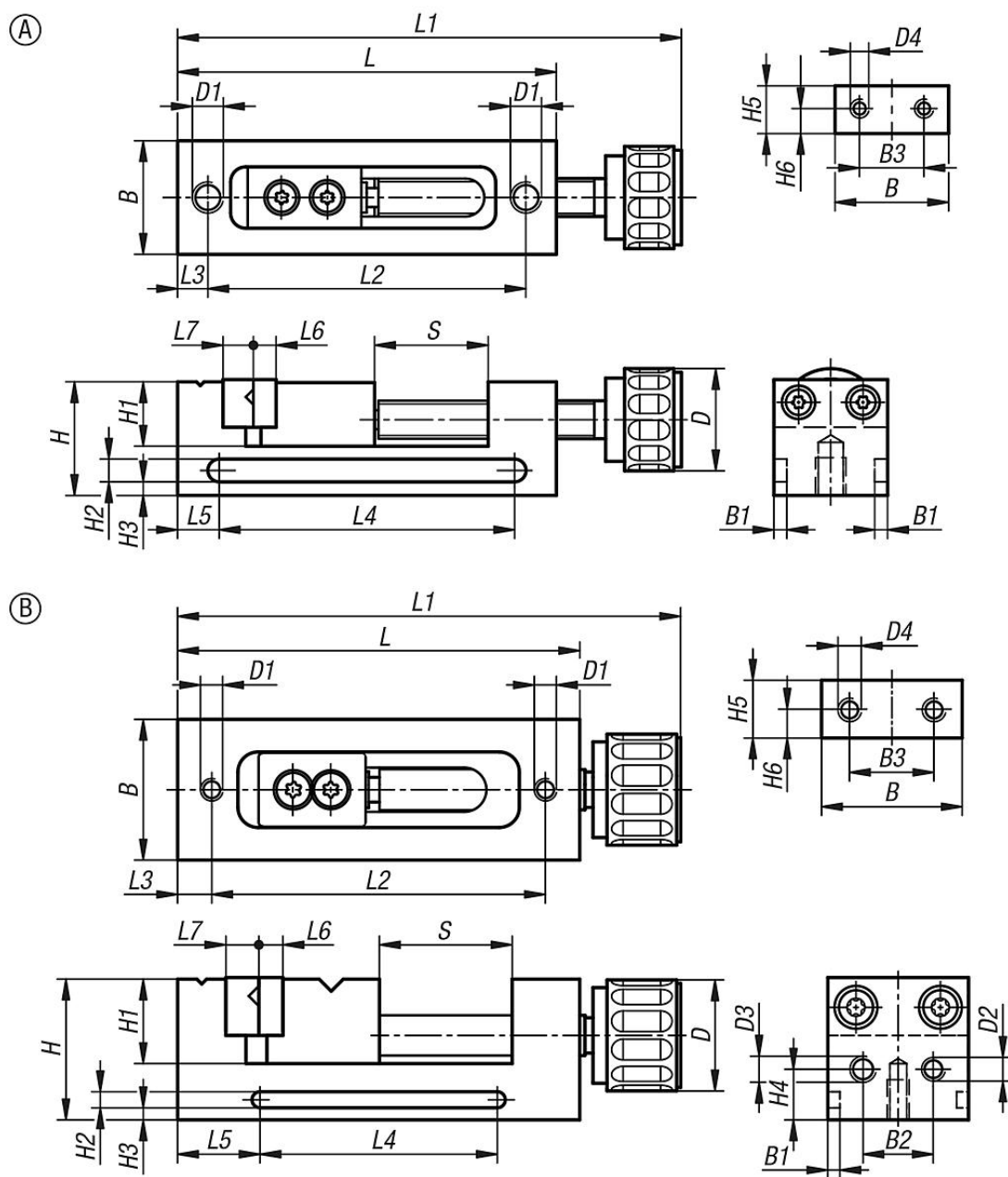
**Supplied with:**

1x precision vice.  
2x stainless steel jaw plates  
2x plastic jaw plates (33225-10-15142, 33225-10-25231 and 33225-10-35321).

**Accessory:**

Jaw plates 33225-15 and mounting plates 33225-16.

Drawings



Overview of items

Order No.	Form	Main material	Steel code	Surface finish body	Travel S	B	B1	B2	B3	D	D1	D2	D3	D4
33225-10-15142	A	brass	-	matt chromed	14	15	1,7	-	8,5	13,5	M04X5	-	-	M02
33225-10-15140	A	stainless steel	1.4021	-	14	15	1,7	-	8,5	13,5	M04X5	-	-	M02
33225-10-25231	B	aluminium	-	matt anodised	23	25	3	12,5	15	19,7	M04X7	M04X5	M05X8	M4
33225-10-25230	B	stainless steel	1.4021	-	23	25	3	12,5	15	19,7	M04X7	M04X5	M05X8	M4
33225-10-35321	C	aluminium	-	matt and anodised	32	35	3	-	21	27,6	M05X10	-	-	M5
33225-10-35320	C	stainless steel	1.4021	-	32	35	3	-	21	27,6	M05X10	-	M5	M5

Order No.	H	H1	H2	H3	H4	H5	H6	L	L1	L2	L3	L4	L5	L6	L7
33225-10-15142	15	8,5	3	1,8	-	6,3	3,3	50	66,5-80,5	42	4	39	5,5	3	4
33225-10-15140	15	8,5	3	1,8	-	6,3	3,3	50	66,5-80,5	42	4	39	5,5	3	4
33225-10-25231	25	15	4	3	9	10,3	5	75	93,5-116,5	62,5	6,25	59	8	4,5	6,2
33225-10-25230	25	15	4	3	9	10,3	5	75	93,5-116,5	62,5	6,25	59	8	4,5	6,2
33225-10-35321	35	21	4	5	-	14,4	7	100	125-157	83	8,5	59	20,5	6	8,2

## Overview of items

Order No.	H	H1	H2	H3	H4	H5	H6	L	L1	L2	L3	L4	L5	L6	L7
33225-10-35320	35	21	4	5	-	14,4	7	100	125-157	83	8,5	59	20,5	6	8,2