



Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE 577

SDS No. : 541371
V011.0

Revision: 05.02.2024
printing date: 13.02.2024

Replaces version from: 03.10.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 577

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA
Henkelstr. 67
40589 Düsseldorf

Germany

Phone: +49 211 797 0

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or www.henkel-adhesives.com.

SDSinfo.Adhesive@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

Tetramethylene dimethacrylate

2,2'-Ethylenedioxydiethyl dimethacrylate

Acetic acid, 2-phenylhydrazide
maleic acid

Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide),
Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]

Signal word:

Warning

Hazard statement:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Precautionary statement:

**** **For consumer use only: P101 If medical advice is needed, have product
container or label at hand. P102 Keep out of reach of children. P501 Dispose of
contents/container in accordance with national regulation.***

**Precautionary statement:
Prevention**

P261 Avoid breathing vapors.
P280 Wear protective gloves.

**Precautionary statement:
Response**

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Tetramethylene dimethacrylate 2082-81-7 218-218-1 01-2119967415-30	10- 20 %	Skin Sens. 1B, H317 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335	STOT SE 3; H335; C >= 10 %	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0 203-652-6 01-2119969287-21	5- < 10 %	Skin Sens. 1B, H317	dermal:ATE = > 5.000 mg/kg inhalation:ATE = 28,17 mg/l;dust/mist	
Acetic acid, 2-phenylhydrazide 114-83-0 204-055-3	0,1- < 1 %	Acute Tox. 3, Oral, H301 Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 STOT SE 3, Inhalation, H335 Carc. 2, H351		
Cumene hydroperoxide 80-15-9 201-254-7 01-2119475796-19	0,1- < 1 %	STOT RE 2, H373 Skin Corr. 1B, H314 Acute Tox. 2, Inhalation, H330 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Org. Perox. E, H242 STOT SE 3, H335	Eye Irrit. 2; H319; C 1 - < 3 % Skin Irrit. 2; H315; C 3 - < 10 % Eye Dam. 1; H318; C 3 - < 10 % STOT SE 3; H335; C >= 1 % Skin Corr. 1B; H314; C >= 10 % ===== dermal:ATE = 1.100 mg/kg	
maleic acid 110-16-7 203-742-5 01-2119488705-25	0,1- < 1 %	Acute Tox. 4, Oral, H302 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317 Acute Tox. 4, Dermal, H312	Skin Sens. 1; H317; C >= 0,1 %	
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]----- 204-613-6 01-2119978265-26	0,1- < 1 %	Skin Sens. 1, H317		
Menadione 58-27-5 200-372-6 01-2120773243-56	0,0025- < 0,025 % (25 ppm- < 250 ppm)	Acute Tox. 4, Oral, H302 Eye Irrit. 2, H319 Skin Irrit. 2, H315 STOT SE 3, H335 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 10 M chronic = 10	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.
For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air, consult doctor if complaint persists.

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed
RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

Avoid contact with skin and eyes.

Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.
See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.
Store in a cool, dry place.
Refer to Technical Data Sheet

7.3. Specific end use(s)

Adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Ethene, homopolymer 9002-88-4		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Ethene, homopolymer 9002-88-4		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Ethene, homopolymer 9002-88-4			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Silicon dioxide 112945-52-5		4	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5		1,25	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5		10	Exposure limit(s):	2 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Silicon dioxide 112945-52-5			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Tetramethylene dimethacrylate 2082-81-7	aqua (freshwater)		0,043 mg/l				
Tetramethylene dimethacrylate 2082-81-7	aqua (marine water)		0,004 mg/l				
Tetramethylene dimethacrylate 2082-81-7	aqua (intermittent releases)		0,098 mg/l				
Tetramethylene dimethacrylate 2082-81-7	sewage treatment plant (STP)		2 mg/l				
Tetramethylene dimethacrylate 2082-81-7	sediment (freshwater)				3,12 mg/kg		
Tetramethylene dimethacrylate 2082-81-7	sediment (marine water)				0,312 mg/kg		
Tetramethylene dimethacrylate 2082-81-7	Soil				0,573 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (freshwater)		0,164 mg/l				
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (marine water)		0,0164 mg/l				
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sewage treatment plant (STP)		10 mg/l				
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (intermittent releases)		0,164 mg/l				
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sediment (freshwater)				1,85 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sediment (marine water)				0,185 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Soil				0,274 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Air						no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Predator						no potential for bioaccumulation
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (freshwater)		0,0031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)		0,031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (marine water)		0,00031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sewage treatment plant (STP)		0,35 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (freshwater)				0,023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)				0,0023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Soil				0,0029 mg/kg		
Maleic acid 110-16-7	aqua (freshwater)		0,1 mg/l				
Maleic acid 110-16-7	aqua (intermittent releases)		0,4281 mg/l				
Maleic acid 110-16-7	sediment (freshwater)				0,334 mg/kg		
Maleic acid 110-16-7	sewage treatment plant (STP)		44,6 mg/l				

Maleic acid 110-16-7	aqua (marine water)		0,01 mg/l				
Maleic acid 110-16-7	sediment (marine water)				0,0334 mg/kg		
Maleic acid 110-16-7	Soil				0,0415 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Tetramethylene dimethacrylate 2082-81-7	Workers	dermal	Long term exposure - systemic effects		4,2 mg/kg	
Tetramethylene dimethacrylate 2082-81-7	Workers	inhalation	Long term exposure - systemic effects		14,5 mg/m3	
Tetramethylene dimethacrylate 2082-81-7	General population	inhalation	Long term exposure - systemic effects		4,3 mg/m3	
Tetramethylene dimethacrylate 2082-81-7	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	
Tetramethylene dimethacrylate 2082-81-7	General population	oral	Long term exposure - systemic effects		2,5 mg/kg	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Workers	inhalation	Long term exposure - systemic effects		48,5 mg/m3	no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Workers	dermal	Long term exposure - systemic effects		13,9 mg/kg	no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	inhalation	Long term exposure - systemic effects		14,5 mg/m3	no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	dermal	Long term exposure - systemic effects		8,33 mg/kg	no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	oral	Long term exposure - systemic effects		8,33 mg/kg	no hazard identified
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m3	
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - local effects			
Maleic acid 110-16-7	Workers	dermal	Long term exposure - local effects			
Maleic acid 110-16-7	Workers	dermal	Acute/short term exposure - systemic effects			
Maleic acid 110-16-7	Workers	dermal	Long term exposure - systemic effects			
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - local effects		3 mg/m3	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - systemic effects		3 mg/m3	
Maleic acid 110-16-7	Workers	inhalation	Long term exposure - local effects		3 mg/m3	
Maleic acid 110-16-7	Workers	inhalation	Acute/short term exposure - systemic effects		3 mg/m3	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) -----	Workers	inhalation	Long term exposure - systemic effects		35,24 mg/m3	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) -----	Workers	inhalation	Acute/short term exposure - systemic effects		35,24 mg/m3	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) -----	Workers	inhalation	Long term exposure - local effects		3,35 mg/m3	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide)	Workers	inhalation	Acute/short term exposure - local		3,35 mg/m3	

-----			effects			
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) -----	General population	inhalation	Long term exposure - systemic effects		8,69 mg/m ³	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) -----	General population	inhalation	Acute/short term exposure - systemic effects		8,69 mg/m ³	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) -----	General population	inhalation	Long term exposure - local effects		0,83 mg/m ³	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) -----	General population	inhalation	Acute/short term exposure - local effects		0,83 mg/m ³	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) -----	General population	oral	Long term exposure - systemic effects		5 mg/kg	
N,N'-Ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide) -----	General population	oral	Acute/short term exposure - systemic effects		5 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Delivery form

liquid

Colour	yellow
Odor	mild, Acrylic
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< -30 °C (< -22 °F)
Initial boiling point	> 150 °C (> 302 °F)no method / method unknown
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 100 °C (> 212 °F); no method / method unknown
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Not applicable, Product is non-polar/aprotic.
Viscosity (kinematic) (40 °C (104 °F);)	> 20,5 mm ² /s
Viscosity, dynamic (Brookfield; Instrument: RVT; 25 °C (77 °F); speed of rotation: 2,5 min ⁻¹ ; Spindle No: 6)	70.000,00 - 130.000,00 mPa.s LCT STM 10; Viscosity Brookfield
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Slight
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure (50 °C (122 °F))	Mixture < 300 mbar;no method / method unknown
Vapour pressure (20 °C (68 °F))	< 0,13 mbar
Density (20 °C (68 °F))	1,15 - 1,2 g/cm ³ no method / method unknown
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants.
Strong bases.
Acids.
Reducing agents.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.
Hydrocarbons
Rapid polymerisation may generate excessive heat and pressure.
nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tetramethylene dimethacrylate 2082-81-7	LD50	10.066 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LD50	10.837 mg/kg	rat	not specified
Acetic acid, 2-phenylhydrazide 114-83-0	LD50	270 mg/kg	rat	not specified
Cumene hydroperoxide 80-15-9	LD50	382 mg/kg	rat	other guideline:
maleic acid 110-16-7	LD50	708 mg/kg	rat	not specified
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]-----	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Menadione 58-27-5	LD50	500 mg/kg	rat	not specified

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tetramethylene dimethacrylate 2082-81-7	LD50	> 3.000 mg/kg	rabbit	not specified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Acute toxicity estimate (ATE)	> 5.000 mg/kg		Expert judgement
Cumene hydroperoxide 80-15-9	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement
maleic acid 110-16-7	LD50	1.560 mg/kg	rabbit	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Acute toxicity estimate (ATE)	28,17 mg/l	dust/mist			Expert judgement
Cumene hydroperoxide 80-15-9	LC50	1,370 mg/l	vapour	4 h	rat	not specified
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1- amide), Octadecanamide, 12-hydroxy-N-[2-[(1- oxooctadecyl)amino]ethyl]-----	LC50	> 5,05 mg/l	dust/mist	4 h	rat	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tetramethylene dimethacrylate 2082-81-7	not irritating	24 h	rabbit	FDA Guideline
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	not irritating	24 h	rabbit	Draize Test
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
maleic acid 110-16-7	irritating	24 h	human	Patch Test
Menadione 58-27-5	not corrosive		Human, EpiDerm™ SIT (EPI-200), Reconstructed Human Epidermis (RHE)	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
Menadione 58-27-5	irritating or corrosive		Human, EpiSkin™ (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tetramethylene dimethacrylate 2082-81-7	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
maleic acid 110-16-7	highly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Menadione 58-27-5	no prediction can be made		Bovine, cornea, in vitro test	OECD Guideline 437 (BCOP)
Menadione 58-27-5	no prediction can be made		Reconstructed three dimensional human cornea model (EpiOcular™)	OECD Guideline 492 (Reconstructed Human Cornea-like Epithelium (RhCE) Test Method)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Tetramethylene dimethacrylate 2082-81-7	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1- amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl] -----	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Menadione 58-27-5	sensitising	Guinea pig maximisation test	guinea pig	not specified

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Tetramethylene dimethacrylate 2082-81-7	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Tetramethylene dimethacrylate 2082-81-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Tetramethylene dimethacrylate 2082-81-7	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
maleic acid 110-16-7	negative	bacterial reverse mutation assay (e.g Ames test)	no data		Ames Test
maleic acid 110-16-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Menadione 58-27-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	not specified

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
maleic acid 110-16-7	not carcinogenic	oral: feed	2 y daily	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOAEL P 1.000 mg/kg NOAEL F1 1.000 mg/kg		oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
maleic acid 110-16-7	NOAEL F1 150 mg/kg NOAEL F2 55 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
2,2'-Ethylendioxydiethyl dimethacrylate 109-16-0	NOAEL 1.000 mg/kg	oral: gavage	daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	not specified
maleic acid 110-16-7	NOAEL >= 40 mg/kg	oral: feed	90 d daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains / surface water / ground water.

12.1. Toxicity**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tetramethylene dimethacrylate 2082-81-7	LC50	32,5 mg/l	48 h		DIN 38412-15
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LC50	16,4 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
maleic acid 110-16-7	LC50	> 245 mg/l	48 h	Leuciscus idus	DIN 38412-15
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]-----	LL50	Toxicity > Water solubility	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]-----	NOELR	Toxicity > Water solubility	32 d	Pimephales promelas	OECD Guideline 210 (fish early lite stage toxicity test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	EC50	18,84 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
maleic acid 110-16-7	EC50	42,81 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]-----	EL50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Menadione 58-27-5	EC50	0,31 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tetramethylene dimethacrylate 2082-81-7	NOEC	5,09 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOEC	32 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
maleic acid 110-16-7	NOEC	10 mg/l	21 d	Daphnia magna	other guideline:
Reaction mass of N,N'- ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy- N-[2-[(1- oxooctadecyl)amino]ethyl] -----	NOEC	Toxicity > Water solubility	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tetramethylene dimethacrylate 2082-81-7	EC50	9,79 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Tetramethylene dimethacrylate 2082-81-7	NOEC	2,11 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	EC50	> 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOEC	18,6 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	EC50	3,1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	NOEC	1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic acid 110-16-7	EC50	74,35 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic acid 110-16-7	EC10	11,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]	EC10	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Menadione 58-27-5	EC50	0,064 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Menadione 58-27-5	NOEC	0,009 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tetramethylene dimethacrylate 2082-81-7	NOEC	20 mg/l	28 d	activated sludge, domestic	not specified
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	30 min	not specified	not specified
maleic acid 110-16-7	EC10	44,6 mg/l	18 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm-Test)

12.2. Persistence and degradability

The product is not biodegradable.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Tetramethylene dimethacrylate 2082-81-7	readily biodegradable	aerobic	84 %	28 d	OECD Guideline 310 (Ready Biodegradability CO ₂ in Sealed Vessels (Headspace Test))
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	readily biodegradable	aerobic	85 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO ₂ Evolution Test)
Cumene hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO ₂ Evolution Test)
maleic acid 110-16-7	readily biodegradable	aerobic	97,08 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO ₂ Evolution Test)
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]-----	not readily biodegradable.	aerobic	22 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]-----	not inherently biodegradable	aerobic	37 %	60 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Menadione 58-27-5	not inherently biodegradable	aerobic	0,000000 %	28 d	OECD Guideline 302 C (Inherent Biodegradability: Modified MITI Test (II))

12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Cumene hydroperoxide 80-15-9	9,1			calculation	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

12.4. Mobility in soil

Cured adhesives are immobile.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Tetramethylene dimethacrylate 2082-81-7	3,1		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	2,3		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Acetic acid, 2-phenylhydrazide 114-83-0	0,74		not specified
Cumene hydroperoxide 80-15-9	1,6	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
maleic acid 110-16-7	-1,3	20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Reaction mass of N,N'-ethane-1,2-diylbis(12-hydroxyoctadecan-1-amide), Octadecanamide, 12-hydroxy-N-[2-[(1-oxooctadecyl)amino]ethyl]-----	5,86		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Menadione 58-27-5	2,43	30 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Tetramethylene dimethacrylate 2082-81-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Cumene hydroperoxide 80-15-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
maleic acid 110-16-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Menadione 58-27-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
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RID not applicable
ADN not applicable
IMDG not applicable
IATA not applicable

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009): Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021): Not applicable
VOC content < 3 %
(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: WGK 1: slightly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV))
Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 10

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H242 Heating may cause a fire.
H301 Toxic if swallowed.
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H330 Fatal if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

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