

LOCTITE 603

Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 30

SDS No.: 642226 V007.0

Revision: 26.06.2025

printing date: 21.07.2025

Replaces version from: 24.06.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 603

UFI: W9GS-KVCM-A20C-FMU7

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation Category 2

H315 Causes skin irritation.

Serious eye damage Category 1

H318 Causes serious eye damage.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Specific target organ toxicity - single exposure Category 3

H335 May cause respiratory irritation.

Target organ: respiratory tract irritation

Chronic hazards to the aquatic environment Category 3

H412 Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

LOCTITE 603 SDS No.: 642226 Page 2 of 30

V007.0

Hazard pictogram:



Contains 1-Methyltrimethylene dimethacrylate

Hydroxypropyl methacrylate

Acrylic acid

2,2'-Ethylenedioxydiethyl dimethacrylate

Acetic acid, 2-phenylhydrazide

methyl methacrylate

Signal word: Danger

Hazard statement: H315 Causes skin irritation.

> H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H335 May cause respiratory irritation.

H412 Harmful to aquatic life with long lasting effects.

"***" ***For consumer use only: P101 If medical advice is needed, have product **Precautionary statement:**

container or label at hand. P102 Keep out of reach of children. P501 Dispose of

contents/container in accordance with national regulation.***

Precautionary statement: P261 Avoid breathing vapors.

Prevention P273 Avoid release to the environment.

P280 Wear protective gloves/eye protection.

Precautionary statement: P302+P352 IF ON SKIN: Wash with plenty of soap and water.

Response

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Classified as Skin irritation Category 2, H315 based on Expert Judgement and experimental data of an OECD 431 test or based on analogy to similar products tested.

Following substances are present in a concentration ≥ the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration ≥ the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

LOCTITE 603 Page 3 of 30

SDS No.: 642226 V007.0

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
4-t-Butylcyclohexyl methacrylate 46729-07-1 256-277-5 01-2120772061-63	25- < 50 %	STOT SE 3, H335 Skin Irrit. 2, H315 Eye Irrit. 2, H319	STOT SE 3; H335; C >= 10 % ===== oral:ATE = 2.001 mg/kg	
1-Methyltrimethylene dimethacrylate 1189-08-8 214-711-0 01-2119969461-31	10- < 20 %	Skin Sens. 1B, H317		
Hydroxypropyl methacrylate 27813-02-1 248-666-3 01-2119490226-37	5-< 10 %	Skin Sens. 1, H317 Eye Irrit. 2, H319		
Acrylic acid 79-10-7 201-177-9 01-2119452449-31	5- < 10 %	Acute Tox. 4, Dermal, H312 Skin Corr. 1A, H314 Flam. Liq. 3, H226 Acute Tox. 4, Oral, H302 Acute Tox. 4, Inhalation, H332 Aquatic Acute 1, H400 Aquatic Chronic 2, H411 STOT SE 3, H335 Eye Dam. 1, H318	STOT SE 3; H335; C >= 1 % ===== M acute = 1 ===== dermal:ATE = 1.100 mg/kg inhalation:ATE = 11 mg/l;vapour	EU OEL
Alcohols, C12-14-secondary, ethoxylated 84133-50-6	1-< 3 %	Skin Irrit. 2, H315 Aquatic Chronic 3, H412 Eye Dam. 1, H318 Acute Tox. 4, Oral, H302 Acute Tox. 4, Inhalation, H332	inhalation:ATE = 1,06 mg/l;dust/mist	
Cumene hydroperoxide 80-15-9 201-254-7 01-2119475796-19	0,1-< 1 %	STOT RE 2, H373 Skin Corr. 1B, H314 Acute Tox. 2, Inhalation, H330 Aquatic Chronic 2, H411 Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Org. Perox. E, H242 STOT SE 3, H335	Eye Irrit. 2; H319; C 1 - < 3 % Skin Irrit. 2; H315; C 3 - < 10 % Eye Dam. 1; H318; C 3 - < 10 % STOT SE 3; H335; C >= 1 % Skin Corr. 1B; H314; C >= 10 % ===== dermal:ATE = 1.100 mg/kg	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0 203-652-6 01-2119969287-21	0,1-< 1 %	Skin Sens. 1B, H317	dermal:ATE = > 5.000 mg/kg inhalation:ATE = 28,17 mg/l;dust/mist	
methacrylic acid 79-41-4 201-204-4 01-2119463884-26	0,1-< 1 %	Acute Tox. 4, Oral, H302 Acute Tox. 3, Dermal, H311 Acute Tox. 4, Inhalation, H332 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335	STOT SE 3; H335; C >= 1 % ===== dermal:ATE = 500 mg/kg inhalation:ATE = 3,19 mg/l;dust/mist	
methyl methacrylate 80-62-6 201-297-1 01-2119452498-28	0,1-< 1 %	Flam. Liq. 2, H225 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317		EU OEL
Acetic acid, 2-phenylhydrazide 114-83-0 204-055-3 01-2120951382-56	0,025-< 0,25 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Acute Tox. 4, Oral, H302 Skin Sens. 1, H317 Carc. 2, H351	M acute = 1 M chronic = 1	
n-Heptane 142-82-5	0,025-< 0,25 %	Flam. Liq. 2, H225 Asp. Tox. 1, H304	M acute = 1 M chronic = 1	EU OEL

SDS No.: 642226 LOCTITE 603 Page 4 of 30

V007.0

205-563-8 01-2119457603-38	Skin Irrit. 2, H315 STOT SE 3, H336 Aquatic Acute 1, H400	
	Aquatic Chronic 1, H410	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11. For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Redness, inflammation.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

SDS No.: 642226 Page 5 of 30

V007.0

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Keep away from sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact. See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Store in a cool, dry place.

Refer to Technical Data Sheet.

7.3. Specific end use(s)

Adhesive

SDS No.: 642226 LOCTITE 603 Page 6 of 30

V007.0

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Germany

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	10	29	Time Weighted Average (TWA):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	20	59	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Acrylic acid 79-10-7			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Acrylic acid 79-10-7			STEL (Short Term Exposure Limit) factor:	I Substance listed with both Peak factor and STEL factor. The Peak factor is supplied with the AGW values.	TRGS 900
Acrylic acid 79-10-7			Skin designation:	Can be absorbed through the skin.	TRGS 900
Acrylic acid 79-10-7	10	30	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Methacrylic acid 79-41-4	50	180	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Methacrylic acid 79-41-4			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Methyl methacrylate 80-62-6	50	210	Exposure limit(s):	If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900
Methyl methacrylate 80-62-6			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	100		Short Term Exposure Limit (STEL):	Indicative	ECTLV
Methyl methacrylate 80-62-6 [METHYL METHACRYLATE]	50		Time Weighted Average (TWA):	Indicative	ECTLV
Heptane 142-82-5 [N-HEPTANE]	500	2.085	Time Weighted Average (TWA):	Indicative	ECTLV
Heptane 142-82-5	500	2.100	Exposure limit(s):	1	TRGS 900
Heptane		İ	Short Term Exposure	Category I: substances for	TRGS 900

SDS No.: 642226 LOCTITE 603 Page 7 of 30

V007.0

142-82-5	Classification:	which the localized effect has
		an assigned OEL or for
		substances with a sensitizing
		effect in respiratory passages.

LOCTITE 603 Page 8 of 30

V007.0

SDS No.: 642226

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
	Comparement	periou	mg/l	ppm	mg/kg	others	
1-Methyltrimethylene dimethacrylate 1189-08-8	aqua (freshwater)		0,043 mg/l				
1-Methyltrimethylene dimethacrylate 1189-08-8	aqua (marine water)		0,004 mg/l				
1-Methyltrimethylene dimethacrylate 1189-08-8	sewage treatment plant (STP)				20 mg/kg		
1-Methyltrimethylene dimethacrylate 1189-08-8	sediment (freshwater)				3,12 mg/kg		
1-Methyltrimethylene dimethacrylate 1189-08-8	sediment (marine water)				0,312 mg/kg		
1-Methyltrimethylene dimethacrylate 1189-08-8	Soil				0,573 mg/kg		
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	aqua (freshwater)		0,904 mg/l				
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	aqua (marine water)		0,904 mg/l				
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	sewage treatment plant (STP)		10 mg/l				
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	aqua (intermittent releases)		0,972 mg/l				
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	sediment (freshwater)				6,28 mg/kg		
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	sediment (marine water)				6,28 mg/kg		
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Soil				0,727 mg/kg		
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Marine water - intermittent		0,972 mg/l				
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Air						no hazard identified
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Predator						no potential for bioaccumulation
Acrylic acid 79-10-7	aqua (freshwater)		0,003 mg/l				
Acrylic acid 79-10-7	aqua (marine water)		0,0003 mg/l				
Acrylic acid 79-10-7	sewage treatment plant (STP)		0,9 mg/l				
Acrylic acid 79-10-7	sediment (freshwater)				0,0236 mg/kg		
Acrylic acid 79-10-7	sediment (marine water)				0,00236 mg/kg		
Acrylic acid 79-10-7	Soil				1 mg/kg		
Acrylic acid 79-10-7	oral				0,03 g/kg		
Acrylic acid 79-10-7	Air						no hazard identified
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	aqua (freshwater)		0,0031 mg/l				
alpha,,alpha,-Dimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)		0,031 mg/l				
.alpha.,.alphaDimethylbenzyl	aqua (marine		0,00031				

SDS No.: 642226 LOCTITE 603 Page 9 of 30

V007.0

hydroperoxide	water)	mg/l		
80-15-9 .alpha.,.alphaDimethylbenzyl hydroperoxide	sewage treatment plant	0,35 mg/l		
80-15-9	(STP)			
.alpha.,.alphaDimethylbenzyl	sediment		0,023	
hydroperoxide 80-15-9	(freshwater)		mg/kg	
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)		0,0023 mg/kg	
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	Soil		0,0029 mg/kg	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (freshwater)	0,164 mg/l		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (marine water)	0,0164 mg/l		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sewage treatment plant (STP)	10 mg/l		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (intermittent releases)	0,164 mg/l		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sediment (freshwater)		1,85 mg/kg	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sediment (marine water)		0,185 mg/kg	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Soil		0,274 mg/kg	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Air			no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Predator			no potential for bioaccumulation
methacrylic acid 79-41-4	aqua (freshwater)	0,82 mg/l		
methacrylic acid 79-41-4	Freshwater - intermittent	0,45 mg/l		
methacrylic acid 79-41-4	aqua (marine water)	0,082 mg/l		
methacrylic acid 79-41-4	sewage treatment plant (STP)	100 mg/l		
methacrylic acid 79-41-4	sediment (freshwater)		3,09 mg/kg	
methacrylic acid 79-41-4	sediment (marine water)		0,309 mg/kg	
methacrylic acid 79-41-4	Soil		0,137 mg/kg	
methacrylic acid 79-41-4	Predator			no potential for bioaccumulation
methyl methacrylate 80-62-6	aqua (freshwater)	0,94 mg/l		
methyl methacrylate 80-62-6	aqua (marine water)	0,94 mg/l		
methyl methacrylate 80-62-6	aqua (intermittent releases)	0,94 mg/l		
methyl methacrylate 80-62-6	sewage treatment plant (STP)	10 mg/l		
methyl methacrylate 80-62-6	sediment (freshwater)		5,74 mg/kg	
methyl methacrylate				
80-62-6	Soil		1,47 mg/kg	

SDS No.: 642226 LOCTITE 603 Page 10 of 30

V007.0

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
1-Methyltrimethylene dimethacrylate 1189-08-8	Workers	inhalation	Long term exposure - systemic effects		14,5 mg/m3	
1-Methyltrimethylene dimethacrylate 1189-08-8	Workers	dermal	Long term exposure - systemic effects		4,2 mg/kg	
1-Methyltrimethylene dimethacrylate 1189-08-8	General population	oral	Long term exposure - systemic effects		2,5 mg/kg	
1-Methyltrimethylene dimethacrylate 1189-08-8	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	
1-Methyltrimethylene dimethacrylate 1189-08-8	General population	inhalation	Long term exposure - systemic effects		4,3 mg/m3	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Workers	dermal	Long term exposure - systemic effects		4,2 mg/kg	no hazard identified
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Workers	Inhalation	Long term exposure - systemic effects		14,7 mg/m3	no hazard identified
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	no hazard identified
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	General population	Inhalation	Long term exposure - systemic effects		8,8 mg/m3	no hazard identified
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	General population	oral	Long term exposure - systemic effects		2,5 mg/kg	no hazard identified
Acrylic acid 79-10-7	Workers	inhalation	Long term exposure - local effects		30 mg/m3	no hazard identified
Acrylic acid 79-10-7	Workers	inhalation	Acute/short term exposure - local effects		30 mg/m3	no hazard identified
Acrylic acid 79-10-7	Workers	dermal	Acute/short term exposure - local effects		1 mg/cm2	no hazard identified
Acrylic acid 79-10-7	General population	dermal	Acute/short term exposure - local effects		1 mg/cm2	no hazard identified
Acrylic acid 79-10-7	General population	inhalation	Acute/short term exposure - local effects		3,6 mg/m3	no hazard identified
Acrylic acid 79-10-7	General population	inhalation	Long term exposure - local effects		3,6 mg/m3	no hazard identified
.alpha.,.alphaDimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m3	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Workers	inhalation	Long term exposure - systemic effects		48,5 mg/m3	no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Workers	dermal	Long term exposure - systemic effects		13,9 mg/kg	no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	inhalation	Long term exposure - systemic effects		14,5 mg/m3	no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	dermal	Long term exposure - systemic effects		8,33 mg/kg	no hazard identified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	oral	Long term exposure - systemic effects		8,33 mg/kg	no hazard identified
methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - local		88 mg/m3	no potential for bioaccumulation

LOCTITE 603 Page 11 of 30

V007.0

SDS No.: 642226

	I	Í	effects	Ĭ	
methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - systemic effects	29,6 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	Workers	dermal	Long term exposure - systemic effects 4,25 mg/kg		no potential for bioaccumulation
methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - local effects	6,55 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - systemic effects	6,3 mg/m3	no potential for bioaccumulation
methacrylic acid 79-41-4	General population	dermal	Long term exposure - systemic effects	2,55 mg/kg	no potential for bioaccumulation
methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - systemic effects	348,4 mg/m3	
methyl methacrylate 80-62-6	Workers	Inhalation	Long term exposure - local effects	208 mg/m3	
methyl methacrylate 80-62-6	Workers	inhalation	Acute/short term exposure - local effects	416 mg/m3	
methyl methacrylate 80-62-6	Workers	dermal	Long term exposure - systemic effects	13,67 mg/kg	
methyl methacrylate 80-62-6	Workers	dermal	Long term exposure - local effects	1,5 mg/cm2	
methyl methacrylate 80-62-6	Workers	dermal	Acute/short term exposure - local effects	1,5 mg/cm2	
methyl methacrylate 80-62-6	General population	Inhalation	Long term exposure - systemic effects	74,3 mg/m3	
methyl methacrylate 80-62-6	General population	Inhalation	Long term exposure - local effects	104 mg/m3	
methyl methacrylate 80-62-6	General population	inhalation	Acute/short term exposure - local effects	208 mg/m3	
methyl methacrylate 80-62-6	General population	dermal	Long term exposure - systemic effects	8,2 mg/kg	
methyl methacrylate 80-62-6	General population	dermal	Long term exposure - local effects	1,5 mg/cm2	
methyl methacrylate 80-62-6	General population	dermal	Acute/short term exposure - local effects	1,5 mg/cm2	
methyl methacrylate 80-62-6	General population	oral	Long term exposure - systemic effects		
n-Heptane 142-82-5	Workers	dermal	Long term exposure - systemic effects	300 mg/kg	no hazard identified
n-Heptane 142-82-5	Workers	Inhalation	Long term exposure - systemic effects	2085 mg/m3	no hazard identified
n-Heptane 142-82-5	General population	dermal	Long term exposure - systemic effects	149 mg/kg	no hazard identified
n-Heptane 142-82-5	General population	Inhalation	Long term exposure - systemic effects	447 mg/m3	no hazard identified
n-Heptane 142-82-5	General population	oral	Long term exposure - systemic effects	149 mg/kg	no hazard identified

LOCTITE 603 Page 12 of 30

V007.0

SDS No.: 642226

Biological Exposure Indices:

Ingredient [Regulated	Parameters	Biological	Sampling time	Conc.	Basis of biol.	Remark	Additional
substance]		specimen			exposure index		Information
Heptane	Heptan-2,5-	Urine	Sampling time: End of	250 μg/l	DE BGW		
142-82-5	dione		shift.				
[n-Heptane]							

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form liquid
Colour Green
Odor characteristic
Physical state liquid

Melting point Not applicable, Product is a liquid

Solidification temperature $< -30 \,^{\circ}\text{C} (< -22 \,^{\circ}\text{F})$ Initial boiling point $> 150 \,^{\circ}\text{C} (> 302 \,^{\circ}\text{F})$ Flammability The product is not flammable.

Explosive limits Not applicable, The product is not flammable.

Flash point $> 100 \,^{\circ}\text{C} \, (> 212 \,^{\circ}\text{F})$

Auto-ignition temperature Not applicable, The product is not flammable.

Decomposition temperature Not applicable, Substance/mixture is not self-reactive, no organic

peroxide and does not decompose under foreseen conditions of use

pH Not applicable, Product is non-polar/aprotic.

LOCTITE 603 SDS No.: 642226 Page 13 of 30

V007.0

Viscosity (kinematic) > 20,5 mm2/s

(40 °C (104 °F);)

Viscosity, dynamic 100,0 - 150,0 mPa.s LCT STM 10; Viscosity Brookfield

Slight

> 1

(Brookfield; Instrument: RVT; speed of rotation:

20 min-1; Spindle No: 1) Solubility (qualitative)

(20 °C (68 °F); Solvent: Water)

Partition coefficient: n-octanol/water

Not applicable Mixture

Vapour pressure < 300 mbar;no method / method unknown

(50 °C (122 °F)) Vapour pressure

< 3 mm hg (68 °F (20 °C)) Vapour pressure < 0,13 mbar

(20 °C (68 °F))

Density 1,07 g/cm3 no method / method unknown

(20 °C (68 °F)) Relative vapour density:

(20 °C)

Particle characteristics Not applicable

Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants.

Acids.

Reducing agents.

Strong bases.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

Hydrocarbons

nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

LOCTITE 603 SDS No.: 642226 Page 14 of 30

V007.0

SECTION 11: Toxicological information

General toxicological information:An allergic reaction cannot be excluded after repeated skin contact.

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
4-t-Butylcyclohexyl methacrylate 46729-07-1	Acute toxicity estimate	2.001 mg/kg		Expert judgement
	(ATE)			
1-Methyltrimethylene dimethacrylate 1189-08-8	LD50	> 5.000 mg/kg	rat	not specified
Hydroxypropyl methacrylate 27813-02-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Acrylic acid 79-10-7	LD50	1.500 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Alcohols, C12-14- secondary, ethoxylated 84133-50-6	LD50	412 mg/kg	rat	not specified
Cumene hydroperoxide 80-15-9	LD50	382 mg/kg	rat	other guideline:
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LD50	10.837 mg/kg	rat	not specified
methacrylic acid 79-41-4	LD50	1.320 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
methyl methacrylate 80-62-6	LD50	9.400 mg/kg	rat	not specified
Acetic acid, 2- phenylhydrazide 114-83-0	LD50	310 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
n-Heptane 142-82-5	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

SDS No.: 642226 Page 15 of 30

V007.0

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value	Value	Species	Method
1-Methyltrimethylene dimethacrylate 1189-08-8	LD50	> 3.000 mg/kg	rabbit	not specified
Hydroxypropyl methacrylate 27813-02-1	LD50	> 5.000 mg/kg	rabbit	not specified
Acrylic acid 79-10-7	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement
Alcohols, C12-14- secondary, ethoxylated 84133-50-6	LD50	> 14.000 mg/kg	rabbit	not specified
Cumene hydroperoxide 80-15-9	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Acute toxicity estimate (ATE)	> 5.000 mg/kg		Expert judgement
methacrylic acid 79-41-4	LD50	500 - 1.000 mg/kg	rabbit	Dermal Toxicity Screening
methacrylic acid 79-41-4	Acute toxicity estimate (ATE)	500 mg/kg		Expert judgement
methyl methacrylate 80-62-6	LD50	> 5.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
n-Heptane 142-82-5	LD50	> 2.000 mg/kg	rabbit	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

SDS No.: 642226 Page 16 of 30

V007.0

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Acrylic acid 79-10-7	LC0	5,1 mg/l	vapour	4 h	rat	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)
Acrylic acid 79-10-7	Acute toxicity estimate (ATE)	11 mg/l	vapour			Expert judgement
Alcohols, C12-14- secondary, ethoxylated 84133-50-6	Acute toxicity estimate (ATE)	1,06 mg/l	dust/mist	4 h	rat	Expert judgement
Cumene hydroperoxide 80-15-9	LC50	1,370 mg/l	vapour	4 h	rat	not specified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Acute toxicity estimate (ATE)	28,17 mg/l	dust/mist			Expert judgement
methacrylic acid 79-41-4	LC50	3,19 - 6,5 mg/l	dust/mist	4 h	rat	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)
methacrylic acid 79-41-4	Acute toxicity estimate (ATE)	3,19 mg/l	dust/mist			Expert judgement
methyl methacrylate 80-62-6	LC50	29,8 mg/l	vapour	4 h	rat	not specified
n-Heptane 142-82-5	LC50	> 29,29 mg/l	vapour	4 h	rat	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

Classified as Skin irritation Category 2, H315 based on Expert Judgement and experimental data of an OECD 431 test or based on analogy to similar products tested.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	not irritating	24 h	rabbit	Draize Test
Acrylic acid 79-10-7	Sub-Category 1A (corrosive)	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	not irritating	24 h	rabbit	Draize Test
methacrylic acid 79-41-4	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Acetic acid, 2- phenylhydrazide 114-83-0	not corrosive		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 431 (In Vitro Skin Corrosion: Reconstructed Human Epidermis (RHE) Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	not irritating		Human, EpiSkinTM (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)
n-Heptane 142-82-5	irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

SDS No.: 642226 Page 17 of 30

V007.0

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	Category 2B (mildly irritating to eyes)		rabbit	Draize Test
Acrylic acid 79-10-7	Category 1 (irreversible effects on the eye)		rabbit	BASF Test
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
methacrylic acid 79-41-4	corrosive		rabbit	Draize Test
Acetic acid, 2- phenylhydrazide 114-83-0	not irritating		Chicken, eye, isolated	OECD Guideline 438 (Isolated Chicken Eye Test Method)
n-Heptane 142-82-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
1-Methyltrimethylene dimethacrylate 1189-08-8	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Hydroxypropyl methacrylate 27813-02-1	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Hydroxypropyl methacrylate 27813-02-1	sensitising	Guinea pig maximisation test	guinea pig	not specified
Acrylic acid 79-10-7	not sensitising	Freund's complete adjuvant test	guinea pig	Klecak Method
Acrylic acid 79-10-7	not sensitising	Split adjuvant test	guinea pig	Maguire Method
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)
methyl methacrylate 80-62-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	Direct peptide reactivity assay (DPRA)	cysteine and lysine, in chemico test	OECD Guideline 442C (Direct Peptide Reactivity Assay (DPRA))
Acetic acid, 2- phenylhydrazide 114-83-0	positive	Activation of keratinocytes	human keratinocytes, in vitro test	OECD Guideline 442D (ARE-Nrf2 Luciferase Test Method)
Acetic acid, 2- phenylhydrazide 114-83-0	positive	activation of dendritic cells	human monocytes, in vitro test	OECD Guideline 442E (H-CLAT: Human Cell Line Activation Test)
n-Heptane 142-82-5	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

SDS No.: 642226 LOCTITE 603 Page 18 of 30

V007.0

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Hydroxypropyl	negative	bacterial reverse	with and without		OECD Guideline 471
methacrylate 27813-02-1	negative	mutation assay (e.g Ames test)	with and without		(Bacterial Reverse Mutation Assay)
Hydroxypropyl methacrylate 27813-02-1	positive	in vitro mammalian chromosome aberration test	with and without		Chromosome Aberration Test
Hydroxypropyl methacrylate 27813-02-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Acrylic acid 79-10-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Acrylic acid 79-10-7	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Acrylic acid 79-10-7	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	without		equivalent or similar to OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
methacrylic acid 79-41-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
methyl methacrylate 80-62-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
Acetic acid, 2- phenylhydrazide 114-83-0	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Acetic acid, 2- phenylhydrazide 114-83-0	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
n-Heptane 142-82-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
n-Heptane 142-82-5	negative	in vitro mammalian chromosome aberration test	not applicable		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Hydroxypropyl methacrylate 27813-02-1	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Hydroxypropyl methacrylate 27813-02-1	negative	oral: gavage		Drosophila melanogaster	not specified
Acrylic acid 79-10-7	negative	oral: gavage		rat	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
Acrylic acid	negative	oral: gavage		mouse	not specified

SDS No.: 642226 Page 19 of 30

V007.0

79-10-7				
Cumene hydroperoxide 80-15-9	negative	dermal	mouse	not specified
methacrylic acid 79-41-4	negative	inhalation	mouse	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)
methacrylic acid 79-41-4	negative	oral: gavage	mouse	equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Hydroxypropyl methacrylate 27813-02-1	not carcinogenic	inhalation	2 y 6 h/d, 5 d/w	rat	male	equivalent or similar OECD Guideline 451 (Carcinogenicity Studies)
Acrylic acid 79-10-7	not carcinogenic	oral: drinking water	26 - 28 m continuously	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)
Acrylic acid 79-10-7	not carcinogenic	dermal	21 m 3 times/w	mouse	male/female	not specified
methacrylic acid 79-41-4	not carcinogenic	inhalation	2 y	mouse	male/female	OECD Guideline 451 (Carcinogenicity Studies)
Acetic acid, 2- phenylhydrazide 114-83-0	carcinogenic	oral: drinking water	continuous	mouse	male/female	not specified

LOCTITE 603 Page 20 of 30

V007.0

SDS No.: 642226

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Hydroxypropyl methacrylate 27813-02-1	NOAEL P 300 mg/kg NOAEL F1 1.000 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL P 400 mg/kg NOAEL F1 400 mg/kg	two- generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
Acrylic acid 79-10-7	NOAEL P 83 mg/kg NOAEL F1 250 mg/kg	one- generation study	oral: drinking water	rat	equivalent or similar to OECD Guideline 415 (One- Generation Reproduction Toxicity Study)
Acrylic acid 79-10-7	NOAEL P 240 mg/kg NOAEL F1 53 mg/kg NOAEL F2 53 mg/kg	two- generation study	oral: drinking water	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOAEL P 1.000 mg/kg NOAEL F1 1.000 mg/kg		oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
methacrylic acid 79-41-4	NOAEL P 50 mg/kg NOAEL F1 400 mg/kg NOAEL F2 400 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
n-Heptane 142-82-5	NOAEL P 3000 ppm NOAEL F1 3000 ppm		inhalation: vapour	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Assessment	Route of exposure	Target Organs	Remarks
Acrylic acid 79-10-7	May cause respiratory irritation.	•		
methacrylic acid 79-41-4	May cause respiratory irritation.			
n-Heptane 142-82-5	May cause drowsiness or dizziness.			

SDS No.: 642226 Page 21 of 30

V007.0

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Hydroxypropyl methacrylate 27813-02-1	NOAEL 300 mg/kg	oral: gavage	49 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Hydroxypropyl methacrylate 27813-02-1	NOAEL 0,352 mg/l	inhalation	90 d 6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Acrylic acid 79-10-7	NOAEL 40 mg/kg	oral: drinking water	12 m daily	rat	equivalent or similar to OECD Guideline 452 (Chronic Toxicity Studies)
Acrylic acid 79-10-7	NOAEL 0,015 mg/l	inhalation: vapour	90 d 6 h/d, 5 d/w	mouse	equivalent or similar to OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	not specified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOAEL 1.000 mg/kg	oral: gavage	daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
methacrylic acid 79-41-4		inhalation	90 d 6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
methyl methacrylate 80-62-6	LOAEL 2000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study
methyl methacrylate 80-62-6	NOAEL 1000 ppm	inhalation	14 weeks 6 hrs/day, 5 days/wk	mouse	Dose Range Finding Study
n-Heptane 142-82-5		inhalation: vapour	16 weeks 12 hours/day, 7 days/week	rat	

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

LOCTITE 603 Page 22 of 30

V007.0

SDS No.: 642226

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
4-t-Butylcyclohexyl methacrylate 46729-07-1	LC50	Toxicity > Water solubility	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
1-Methyltrimethylene dimethacrylate 1189-08-8	LC50	32,5 mg/l	48 h		DIN 38412-15
Hydroxypropyl methacrylate 27813-02-1	LC50	493 mg/l	48 h	Leuciscus idus melanotus	DIN 38412-15
Acrylic acid 79-10-7	LC50	27 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Acrylic acid 79-10-7	NOEC	>= 10,1 mg/l	45 d	Oryzias latipes	OECD Guideline 210 (fish early lite stage toxicity test)
Alcohols, C12-14-secondary, ethoxylated 84133-50-6	LC50	> 3,2 - 3,6 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LC50	16,4 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
methacrylic acid 79-41-4	LC50	85 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
methacrylic acid 79-41-4	NOEC	10 mg/l	35 d	Danio rerio	OECD Guideline 210 (fish early lite stage toxicity test)
methyl methacrylate 80-62-6	LC50	350 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
n-Heptane 142-82-5	LC50	> 220 - 270 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No. 4-t-Butylcyclohexyl methacrylate 46729-07-1	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Hydroxypropyl methacrylate 27813-02-1	EC50	> 143 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Acrylic acid 79-10-7	EC50	95 mg/l	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
Alcohols, C12-14-secondary, ethoxylated 84133-50-6	EC50	7,3 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	EC50	18,84 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
methacrylic acid	EC50	> 130 mg/l	48 h	Daphnia magna	EPA OTS 797.1300

SDS No.: 642226 LOCTITE 603 Page 23 of 30

V007.0

79-41-4					(Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
methyl methacrylate 80-62-6	EC50	69 mg/l	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
Acetic acid, 2- phenylhydrazide 114-83-0	EC50	1,1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
n-Heptane 142-82-5	EC50	1,5 mg/l	48 h	Daphnia magna	other guideline:

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
1-Methyltrimethylene	NOEC	5,09 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
dimethacrylate					magna, Reproduction Test)
1189-08-8					
Hydroxypropyl methacrylate	NOEC	45,2 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
27813-02-1					magna, Reproduction Test)
Acrylic acid	NOEC	19 mg/l	21 d	Daphnia magna	EPA OTS 797.1330
79-10-7					(Daphnid Chronic Toxicity
					Test)
Alcohols, C12-14-secondary,	NOEC	0,17 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
ethoxylated					magna, Reproduction Test)
84133-50-6					
2,2'-Ethylenedioxydiethyl	NOEC	32 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
dimethacrylate					magna, Reproduction Test)
109-16-0					
methacrylic acid	NOEC	53 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
79-41-4					magna, Reproduction Test)
methyl methacrylate	NOEC	37 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
80-62-6				_	magna, Reproduction Test)
n-Heptane	NOELR	1 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
142-82-5					magna, Reproduction Test)

Toxicity (Algae):

LOCTITE 603 Page 24 of 30

V007.0

SDS No.: 642226

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type	T	50.1		organ g : 1 1: and (11
4-t-Butylcyclohexyl methacrylate 46729-07-1	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
4-t-Butylcyclohexyl methacrylate 46729-07-1	EC10	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
1-Methyltrimethylene dimethacrylate 1189-08-8	EC50	9,79 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
1-Methyltrimethylene dimethacrylate 1189-08-8	NOEC	2,11 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxypropyl methacrylate 27813-02-1	EC50	> 97,2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxypropyl methacrylate 27813-02-1	NOEC	> 97,2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	EC10	0,03 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Acrylic acid 79-10-7	EC50	0,13 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Cumene hydroperoxide 80-15-9	EC50	3,1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	NOEC	1 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	EC50	> 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOEC	18,6 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	NOEC	8,2 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	EC50	45 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methyl methacrylate 80-62-6	EC50	170 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methyl methacrylate 80-62-6	NOEC	100 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2- phenylhydrazide 114-83-0	EC50	0,258 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acetic acid, 2- phenylhydrazide 114-83-0	NOEC	0,012 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
4-t-Butylcyclohexyl methacrylate 46729-07-1	EC50	Toxicity > Water solubility		predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
1-Methyltrimethylene dimethacrylate 1189-08-8	NOEC	20 mg/l	28 d	activated sludge, domestic	not specified

SDS No.: 642226 LOCTITE 603 Page 25 of 30

V007.0

Hydroxypropyl methacrylate 27813-02-1	EC10	1.140 mg/l	16 h		not specified
Acrylic acid 79-10-7	EC20	900 mg/l	30 min	activated sludge, domestic	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)
Alcohols, C12-14-secondary, ethoxylated 84133-50-6	EC50	> 1.000 mg/l	16 h	not specified	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	30 min	not specified	not specified
methacrylic acid 79-41-4	EC10	100 mg/l	17 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)
methyl methacrylate 80-62-6	EC20	> 150 - 200 mg/l	30 min	activated sludge, domestic	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
4-t-Butylcyclohexyl methacrylate 46729-07-1	not readily biodegradable.	aerobic	63 %	28 day	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
1-Methyltrimethylene dimethacrylate 1189-08-8	readily biodegradable	aerobic	84 %	28 d	OECD Guideline 310 (Ready BiodegradabilityCO2 in Sealed Vessels (Headspace Test)
Hydroxypropyl methacrylate 27813-02-1	readily biodegradable	aerobic	94,2 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Acrylic acid 79-10-7	inherently biodegradable	aerobic	100 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
Acrylic acid 79-10-7	readily biodegradable	aerobic	81 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Alcohols, C12-14-secondary, ethoxylated 84133-50-6	readily biodegradable	aerobic	> 60 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Cumene hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	readily biodegradable	aerobic	85 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	14 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
methyl methacrylate 80-62-6	readily biodegradable	aerobic	94 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Acetic acid, 2- phenylhydrazide 114-83-0	not readily biodegradable.	aerobic	39 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
n-Heptane 142-82-5	readily biodegradable	aerobic	70 %	10 d	other guideline:

12.3. Bioaccumulative potential

SDS No.: 642226 LOCTITE 603 Page 26 of 30

V007.0

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
Acrylic acid 79-10-7	3,16				QSAR (Quantitative Structure Activity Relationship)
Cumene hydroperoxide 80-15-9	9,1			calculation	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
n-Heptane 142-82-5	552			calculation	QSAR (Quantitative Structure Activity Relationship)

SDS No.: 642226 Page 27 of 30

V007.0

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
4-t-Butylcyclohexyl methacrylate 46729-07-1	5,83 - 6,07	30 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Hydroxypropyl methacrylate 27813-02-1	0,97	20 °C	not specified
Acrylic acid 79-10-7	0,46	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Cumene hydroperoxide 80-15-9	1,6	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	2,3		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
methacrylic acid 79-41-4	0,93	22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
methyl methacrylate 80-62-6	1,38	20 °C	other guideline:
Acetic acid, 2- phenylhydrazide 114-83-0	0,74		QSAR (Quantitative Structure Activity Relationship)
n-Heptane 142-82-5	4,66		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	PBT / vPvB
CAS-No.	
4-t-Butylcyclohexyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
46729-07-1	Bioaccumulative (vPvB) criteria.
1-Methyltrimethylene dimethacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
1189-08-8	Bioaccumulative (vPvB) criteria.
Hydroxypropyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
27813-02-1	Bioaccumulative (vPvB) criteria.
Acrylic acid	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
79-10-7	Bioaccumulative (vPvB) criteria.
Cumene hydroperoxide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
80-15-9	Bioaccumulative (vPvB) criteria.
2,2'-Ethylenedioxydiethyl dimethacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
109-16-0	Bioaccumulative (vPvB) criteria.
methacrylic acid	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
79-41-4	Bioaccumulative (vPvB) criteria.
methyl methacrylate	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
80-62-6	Bioaccumulative (vPvB) criteria.
Acetic acid, 2-phenylhydrazide	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
114-83-0	Bioaccumulative (vPvB) criteria.
n-Heptane	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
142-82-5	Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

SDS No.: 642226 Page 28 of 30

V007.0

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes
for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We
will be happy to advise you.

SECTION 14: Transport information

14.1. UN number or ID number

Not dangerous goods
Not dangerous goods

14.2. UN proper shipping name

Not dangerous goods
Not dangerous goods

14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR not applicable

SDS No.: 642226 Page 29 of 30

V007.0

RID not applicable
ADN not applicable
IMDG not applicable
IATA not applicable

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590): Not applicable Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Not applicable Persistent organic pollutants (Regulation (EU) 2019/1021): Not applicable

VOC content < 3 %

(2010/75/EC)

National regulations/information (Germany):

WGK: WGK 3: highly hazardous to water (Ordinance on facilities for handling

substances that are hazardous to water (AwSV)) Classification according to AwSV, Annex 1 (5.2)

Storage class according to TRGS 510: 10

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SDS No.: 642226 Page 30 of 30

V007.0

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapour.

H226 Flammable liquid and vapour.

H242 Heating may cause a fire.

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H311 Toxic in contact with skin.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H330 Fatal if inhaled.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

H351 Suspected of causing cancer.

H373 May cause damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

ED: Substance identified as having endocrine disrupting properties

EU OEL: Substance with a Union workplace exposure limit
EU EXPLD 1: Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2 Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC: Substance of very high concern (REACH Candidate List)

PBT: Substance fulfilling persistent, bioaccumulative and toxic criteria

PBT/vPvB: Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very

bioaccumulative criteria

vPvB: Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.